

864677 SHEET 1 OF 2
4.3L MPI ALPHA DRAIN

UNIT OF MEASURE in. [mm]	SCALE 1" = 1' 25.4mm = 304mm
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NOTES:

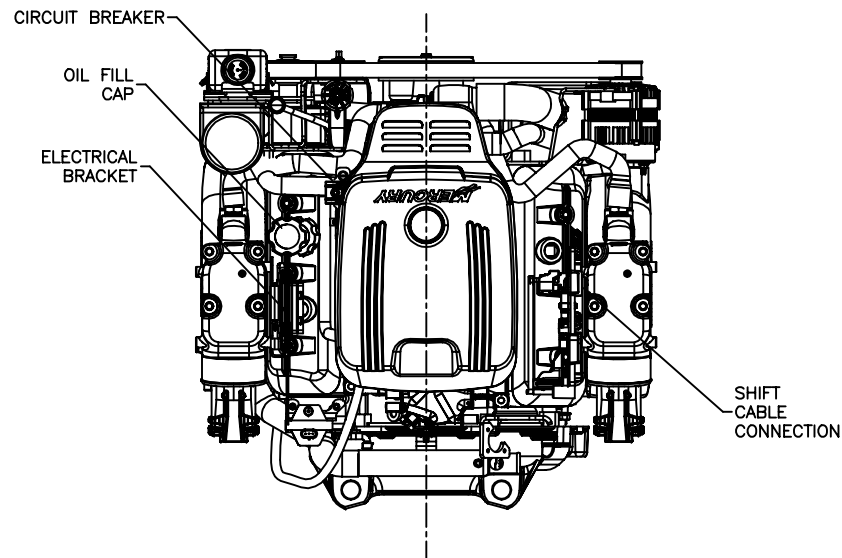
- (1) DIMENSIONS REQUIRE A MINIMUM 1/2 in. (13mm) CLEARANCE FOR MOTOR MOUNT DEFLECTION.
- (2) INNER AND OUTER SURFACES OF TRANSOM MUST BE PARALLEL WITHIN 1/8 in. (3mm) IN AREA COVERED BY TRANSOM PLATES AND REMAIN WITHIN TRANSOM THICKNESS LIMITS.
- (3) REFER TO "TRANSOM CUTOUT" IN INSTALLATION MANUAL TO FIND CRANKSHAFT CENTERLINE VS. BOAT BOTTOM.

864677 SHEET 2 OF 2
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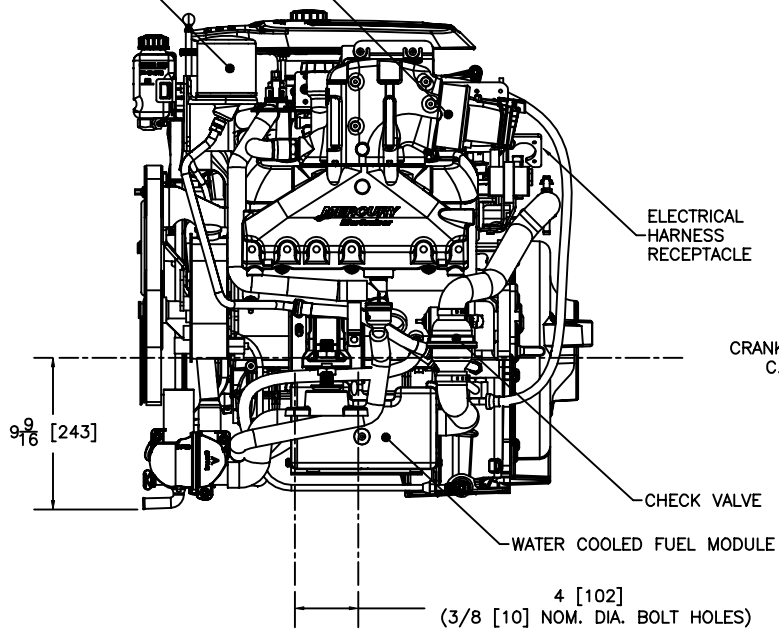
- (1) DIMENSIONS REQUIRE A MINIMUM 1/2 in. (13mm) CLEARANCE FOR MOTOR MOUNT DEFLECTION.
- (2) SELECT THE APPROPRIATE EXHAUST RISE-HEIGHT TO MAINTAIN A MINIMUM OF 13 in. (330mm) BETWEEN THE TOP OF THE EXHAUST ELBOW AND THE WATERLINE OF THE BOAT AT MAXIMUM RATED LOAD.
- (3) EXHAUST OUTLETS MUST BE ABOVE WATERLINE OF BOAT AT MAXIMUM RATED LOAD.

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in. [mm]	1" = 1' 25.4mm = 304mm



EXHAUST OUTLET DIA. 4"
(102) X 2"(51) LONG
(2)(3)

REMOTE OIL FILTER



(-) BATTERY TERMINAL CONNECTION

